



COPPER CANYON

Join your friends at Please Go Away™ Vacations and enjoy special included bonuses while experiencing Mexico's famous train ride and canyon!

March 28 / April 5, 2009

THE COPPER CANYON

Four times larger than the Grand Canyon, Mexico's sprawling Copper Canyon is an untouched land of rugged beauty, where indigenous people live as they have for centuries.

SPECTACULAR TRAIN RIDE

Board the scenic Chihuahua-Pacific Railroad for a 400 mile journey, from sea level to almost 8,000 feet, past thrilling gorges and expansive canyon lands. You'll get to know the region's Tarahumara Indian culture as tribal members perform traditional dances and games.

SPECIAL BONUSES

- ✓ Spend two nights in luxury accommodations overlooking the beautiful San Carlos Marina.
- ✓ Enjoy an evening of entertainment in the colorful colonial settlement of El Fuerte.
- ✓ Enjoy stunning views of gorges as you travel by train through the spectacular Copper Canyon.
- ✓ During your stop at the Mennonite Museum near Cuahtemoc, you'll enjoy a typical homemade lunch.
- ✓ There are more - check them out elsewhere in this brochure.

Day 1: Home / Tucson, Arizona Your Copper canyon adventure begins with a special welcome dinner - a great opportunity to meet your fellow travelers. **D**

Day 2: Tucson / San Carlos, Mexico Today, learn about the significance of the majestic Mission of San Xavier del Bac, known as the 'white dove of the desert'. Cross the Mexican border near the popular city of Nogales and continue through the beautiful Sonora Desert to the Sea of Cortez. Relax and enjoy San Carlos, where the desert meets the ocean, from your hotel overlooking the beautiful San Carlos Marina. LANGUAGE DISCOVERY: Today, your Tour Manager will help you discover the origin and history of the language(s) you will experience on your tour. Learn key words and phrases that will help you communicate with the local people you meet. **B, D**

Day 3: San Carlos Enjoy a very special day in this lovely sea side village. *Please Go Away™ Vacations has in-*

*cluded 2 special bonuses for you in this lovely area. The first you will enjoy is the NATURE WALK BONUS. You will explore the coastline on a two hour nature tour where you will learn about the natural habitat surrounding the Sea of Cortez, where the desert meets the sea. Your host will point out the rich biodiversity of ocean mammals, sea birds, desert flora and geological features. Enjoy fantastic coastal views of caves, bays and sanctuaries that can only be seen by boat. Binoculars are available and refreshments are included from purified drinking water, ice, coffee and soft drinks. The second is the SIESTA OF THE SEA CRUISE BONUS. You will enjoy a "Mexican Style" siesta cruise on the waters of the "Sea of Cortez." Created millions of years ago by the San Andreas Fault, the Sea of Cortez is home to over 3,000 species of marine life and some of the world's most beautiful scenery. Enjoy the sounds of local music, the taste of fresh margaritas and the spectacular views. Relax and take in the clear turquoise water surrounded by mountains and peaks. As part of this special Please Go Away™ Vacations Bonus we will include a special dinner at a local restaurant after the cruise. **B, D***

Day 4: San Carlos/El Fuerte Today visit a working pearl farm and learn the history of pearls from the Sea of Cortez. A demonstration of the process of cultured pearl production is infused with information about the effort to replenish the gulf with these once plentiful species. In the beautiful colonial city of El Fuerte, you will feel as if you have stepped back in time. This colorful settlement was founded by the Spanish in 1564, and sits in the foothills of the Sierra Madre Mountains. Before dinner, you will be treated to a memorable folkloric show. **B, D**

Day 5: El Fuerte/Copper Canyon Today you travel on the Chihuahua-Pacific Railroad for an awe-inspiring journey that will take you from sea level to almost 8,000 feet via numerous tunnels and over countless bridges in this unspoiled landscape. Your route takes in the most scenic portions of the 25,000 square miles of canyon as you wind past thrilling gorges and expansive canyon lands. You will enjoy the stunning views upon arrival at your hotel, which rests on the rim of the canyon. **B, L, D**

Day 6: Copper Canyon Experience the Tarahumara's fascinating culture when tribal members perform for you. See their traditional dance, tribal games and a foot race demonstration. Embark on a tour of the area called Divisadero; visit the small church and the balancing rock precariously positioned at the canyon's edge. Take in the spectacular views of the canyon

from different locations as you learn more about this amazing area. Later you will have some leisure time to explore this beautiful region. **B, L, D**

Day 7: Copper Canyon/Creel/Chihuahua A fascinating trip through the canyon brings you to the town of Creel, one of the largest and most populated towns in the Copper Canyon, sitting 7874 feet above sea level. Next, you visit the Mennonite settlement of Cuahtemoc where you will enjoy a homemade lunch before continuing on to Chihuahua. Embark on a tour of Chihuahua featuring the home of famous Mexican Revolutionary leader Pancho Villa, a tour of the state capitol building, and many other highlights. **B, L, D**

Day 8: Chihuahua/El Paso, Texas This morning you visit a local school which is supported by the Collette Foundation. Here where you will have the opportunity to share in the development of children in need from the local community. Later, you cross back into the United States, arriving in El Paso, Texas. Join your fellow travelers this evening for a farewell dinner. **B, D**

Day 9: El Paso/Home Your unforgettable tour of the Copper Canyon comes to an end but memories stay with you forever. **B**



HOTELS

- ✓ Sheraton Tucson Hotel, Tucson
- ✓ Marina Terra Hotel, San Carlos
- ✓ Hotel Posada del Hidalgo, El Fuerte
- ✓ Hotel Posada Mirador, Copper Canyon
- ✓ Quality Inn Chihuahua San Francisco, Chihuahua
- ✓ Wyndham El Paso, El Paso

More Special Bonuses & Important Info For Please Go Away™ Vacations Travelers

This is a natural wonders travel experience. Every person reserving with Please Go Away™ Vacations will receive the following special bonuses to make your experience even more memorable:

- ✓ *“Memory Photo CD” of your COPPER CANYON adventure filled with candid photos of members and sights.*
- ✓ *Included AIG/Travel Guard group travel insurance protection.*
- ✓ *Free passport/visa photos (taken in our offices).*
- ✓ *With reservations received by September 28, 2008 a reduced reservation deposit of only \$650 (normal reservation deposit is \$750 per person).*
- ✓ *Camaraderie, safety, and security of traveling throughout the entire journey with a group of travelers from the Midwest who share your same travel interests.*
- ✓ *Pre-departure party to distribute tour documentation, meet fellow travelers, answer all questions, provide information and actual examples of what to wear and buy .*
- ✓ *Special MEXICO WELCOME PARTY while on tour just for Please Go Away™ Vacations tour members.*
- ✓ *You will have a personal hostess throughout entire travel experience with minimum of 15 tour members.*
- ✓ *100% RESERVATION DEPOSIT REFUND GUARANTEE! This special Please Go Away™ Vacations benefit literally removes all reasons for not reserving early (there are many positives when you reserve early, and absolutely no negatives). Up until “100% Reservation Deposit Refund Guarantee Date” (you will be provided with this date when you reserve, told of it again on your reservation confirmation, and yet again prior to its occurrence) you can cancel “for any reason” and receive a 100% refund of all monies paid. After this date you can cancel “for covered reasons” and be protected with the included TravelGuard travel protection insurance that provides protection both before and during your travels.*
- ✓ *Included roundtrip airfare from Wichita, KS. Other departure cities are readily available if more convenient. We will make all arrangements and adjust pricing to reflect any decreases or increases in included airfare.*
- ✓ *Friendship Bonus Plan - available only through Please Go Away™ Vacations. Have friends and/or family members join you. If they have not “gone away” with us before we’ll give you your choice of 1% cash bonus or 2% future travel credit bonus of the costs of their travels - no limits.*

\$2949 PER PERSON, DOUBLE OCCUPANCY

Travel Wall of Fame Savings - \$20

Friendship Bonus Plan Benefits -

\$29.49 Cash or \$58.98 Future Travel Credit