



SOUTH DAKOTA

*Mount Rushmore, The Badlands, Crazy Horse, The Black Hills
and much more await travelers on this exciting
National Park Adventure*

June 4/10, 2009

From the dominating faces of 4 of our most famous presidents to the outstretched arm of famous Indian chief, Crazy Horse, this travel experience is full of unexpected surprises and pleasures. You will return home refreshed and filled with pride for our country's history. Among the included and special highlights are:

- √ *Mt. Rushmore*
- √ *Crazy Horse Monument*
- √ *Black Hills*
- √ *Badlands*
- √ *Custer State Park*
- √ *1880's Train Ride*
- √ *Black Hills Gold*
- √ *Wild Horse Sanctuary*
- √ *Indian Petroglyphs*
- √ *Kevin Costner's TaTanka*
- √ *Indian Museum of North America*
- √ *Needle Highway*
- √ *Buffalo Safari Jeep Ride*
- √ *Wall Drug*
- √ *Special included Please Go Away™ Vacations Bonuses*
- √ *More*

YOUR ITINERARY

Day 1: Home/Rapid City, SD Rapid City is the gateway to some of the most intriguing and beautiful attractions in America. Experience the authentic west when you visit the inspirational memorials of spectacular Mt. Rushmore and visionary Crazy Horse. Delight in the tranquility of the Black Hills, Badlands and Custer State Park. **D**

Day 2: Rapid City/Keystone/Rapid City Travel back to a time when steam locomotives and railroads were the primary form of transportation in America. Your journey between Hill City and Keystone on an 1880's train transforms you into an early American riding the rails in hopes of finding a new future. Later, a short ride brings you to Mount Rushmore, whose four figures carved in stone represent the first 150 years of American history. Stroll along the Presidential Trail, providing the closest access to the sculpture. **B**

Day 3: Rapid City/Hot Springs/Rapid City At

your first stop you'll learn about Black Hills Gold on a tour through Mt. Rushmore Black Hills Gold & Diamond Factory, where you have the opportunity to watch skilled artisans hand-craft South Dakota's official state jewelry. Next, stop at Prairie Edge, a Plains Indian store and museum filled with native art, crafts and jewelry. Created by hand, their work remains faithful to the Plains Indian spirit and tradition. Later today, travel to the Black Hills Wild Horse Sanctuary where you can view America as it was 300 years ago. Experience a guided tour through part of this endless prairie of 11,000 acres, where over 400 wild horses run free. You'll also see Indian petroglyphs over 10,000 years old, a prairie dog town, an authentic Native American Sun Dance site, and the movie set from the classic, *Crazy Horse*. *This evening you'll also enjoy a special included Please Go Away™ Vacations Bonus - THE JOURNEY MUSEUM EXPERIENCE.* *You will be transported on an incredible trek through time, from the violent upheaval that formed the magnificent Black Hills to the continuing saga of the Western frontier. At the Journey Museum, follow in the footsteps of pioneers, gold miners and the legends of the Lakota Sioux People. Discover where dinosaurs lay buried beneath the prairie soil. Learn why the Sioux call their sacred Black Hills the "Center of the Universe". Experience the hardships of the homesteaders as they settled the formidable wilderness. You then experience a wonderful dinner served inside the museum. Finally, you have the opportunity to learn about the lives of one of the tribes who have lived in this area since the 1800's by a local historian. This special bonus provided by Please Go Away™ Vacations is certain to be one you'll fondly remember. **B, D***

Day 4: Rapid City/Deadwood/Rapid City Travel to Deadwood where the entire city is a national historic landmark. Authentic recreations of turn-of-the-century street lamps light the way through accurately restored architecture. Upon arrival, a local guide will introduce you to the history of the city including a visit to Mount Moriah Cemetery and Kevin Costner's TaTanka: "Story of the Bison," an interpretive center that depicts the relationship of bison and man through interactive exhibits. Journey through an authentic Lakota Encampment where everything, from tepees to live Lakota interpreters, offers a snapshot of Indian life during the height of the buffalo culture in 1840. Enjoy free time in the historic town of Deadwood, a rollicking, rambling western town. Gold, gambling and gunpowder were the three key ingredients that created this town in 1876. Historic

Main Street is one of the nation's finest examples of historic preservation. **B, D**

Day 5: Rapid City/Crazy Horse/Custer/Rapid City

City Today you visit Crazy Horse Memorial, the world's largest sculpture still in progress. The memorial includes the Indian Museum of North America, Native American Cultural Center, the sculptor's studio, and an orientation center and theaters. Many Native American artists and craftspeople create their works at the memorial and are on hand to discuss the influence of their culture on their art. Then travel through 14 miles of magnificent rock formations on the Needle Highway. Its curving rock tunnels and steep rock spires provide a breathtaking backdrop en route to Custer State Park. Upon arrival into the park, take an exciting Buffalo Safari Jeep ride onto the backcountry, where a band of big-horn sheep, or a herd of majestic elk or buffalo, may be sighted! Top off your day with a Chuck Wagon BBQ at a secluded canyon featuring cowboy hospitality, good food and western entertainment. **B, D**

Day 6: Rapid City/Badlands/Wall/Rapid City

Start your day with a visit to Badlands National Park. Upon arrival you will make a stop at the visitor's center to view its informative exhibits and displays as well as see a video introducing you to this area. The Badlands loop is a marvel of vibrant colors and rock formations caused by mineral deposits. Next, enjoy a stop at Wall Drug, an authentic store from 1936, where there is time for lunch and browsing. This evening, enjoy a wonderful dinner at the K Bar S Lodge, nestled in the woods of Keystone. The comforts of home and warm hospitality combine with fine food, good drink and plenty of interesting conversation with your hosts. **B, D**

Day 7: Rapid City/Home As you fly back home you'll be reminded of the many surprises you have just experienced on this adventure. You have seen and done many things that will always bring back pleasant memories. **B**



More Special Bonuses & Important Info **For Please Go Away™ Vacations Travelers**

This is a natural wonders travel experience. Every person reserving with Please Go Away™ Vacations will receive the following special bonuses to make your experience even more memorable:

- √ *“Memory Photo CD” of your SOUTH DAKOTA adventure filled with candid photos of members and sights.*
- √ *Included AIG/Travel Guard group travel insurance protection.*
- √ *Free passport/visa photos (taken in our offices).*
- √ *With reservations received by January 4, 2009 a reduced reservation deposit of only \$500 (normal reservation deposit is \$750 per person).*
- √ *Camaraderie, safety, and security of traveling throughout the entire journey with a group of travelers from the Midwest who share your same travel interests.*
- √ *Special BLACK HILLS WELCOME PARTY while on tour just for Please Go Away™ Vacations tour members.*
- √ *You will have a personal hostess throughout entire travel experience with minimum of 15 tour members.*
- √ *100% RESERVATION DEPOSIT REFUND GUARANTEE! This special Please Go Away™ Vacations benefit literally removes all reasons for not reserving early (there are many positives when you reserve early, and absolutely no negatives). Up until “100% Reservation Deposit Refund Guarantee Date” (you will be provided with this date when you reserve, told of it again on your reservation confirmation, and yet again prior to its occurrence) you can cancel “for any reason” and receive a 100% refund of all monies paid. After this date you can cancel “for covered reasons” and be protected with the included TravelGuard travel protection insurance that provides protection both before and during your travels.*
- √ *Included roundtrip airfare from Wichita, KS. Other departure cities are readily available if more convenient. We will make all arrangements and adjust pricing to reflect any decreases or increases in included airfare.*
- √ *Friendship Bonus Plan - available only through Please Go Away™ Vacations. Have friends and/or family members join you. If they have not “gone away” with us before we’ll give you your choice of 1% cash bonus or 2% future travel credit bonus of the costs of their travels - no limits.*

\$2349 PER PERSON, DOUBLE OCCUPANCY

Travel Wall of Fame Savings - \$20

Friendship Bonus Plan Benefits -

\$23.49 Cash or \$46.98